BUILDING PRODUCT INFORMATION REQUIREMENTS

# 65mm Form Series pre-painted metal downpipe system

Product information supplied by Continuous Group Limited under the Building (Building Product Information Requirements) Regulations 2022.

## PRODUCT AND MANUFACTURER DETAILS

| | |
|---|---|
| Product name | 65mm Form Series pre-painted metal downpipe system |
| Product identifier | 65FSPM-SYS |
| Manufacturer's name & address | Refer to Table 3 for Continuous Group branded manufacturing locations and/or supply. |
| Manufacturer's email address | cg@continuous.co.nz |
| Manufacturer's web address | www.continuous.co.nz |
| Place of manufacture | Aotearoa New Zealand |
| Warnings & bans | No |

## PRODUCT DESCRIPTION

65mm Form Series pre-painted metal downpipe system is a roll-formed round downpipe system with an 65mm nominal diameter. To complete the installation of this system the following components are required.

TABLE 1 — SYSTEM COMPONENTS

| SYSTEM COMPONENT | COMPONENT — MATERIAL |
|---|---|
| 65mm Form Series downpipe | Manufactured from "factory painted" pre-painted metal complying with AS/NZS 2728 (Type 6). Minimum 0.50mm BMT, grade G300 steel. Available in two specifications:<br>Mag-200 — ColorCote MagnaFlow prepainted G300 steel, minimum 200gsm alloy/zinc/magnesium coating.<br>Maxam-150 — ColorSteel Maxam prepainted G300 steel, minimum 150gsm alloy/zinc/magnesium coating. |
| 65mm Strap Bracket | Manufactured from "factory painted" pre-painted metal complying with AS/NZS 2728 (Type 6). Minimum 0.50mm BMT, grade G300 steel. Available in two specifications:<br>Mag-200 — ColorCote MagnaFlow prepainted G300 steel, minimum 200gsm alloy/zinc/magnesium coating.<br>Maxam-150 — ColorSteel Maxam prepainted G300 steel, minimum 150gsm alloy/zinc/magnesium coating. |
| 65mm 3-piece adjustable off-set brackets | Diecast aluminium — powder coated |
| 65mm bends | Diecast aluminium — powder coated |
| Fastenings / fixings | Minimum Class 4 screw and/or rivet, compatible with the substrate and bracket material. Minimum Class 4 coated steel screws with a minimum 2.8mm head height and minimum 8 gauge screw thickness. Note: stainless steel fixings and components are not compatible with these materials. Timber fixing points are required for downpipe brackets where soft claddings are used (for example polystyrene with plaster). |
| Sealant | Recommended: Selleys (Admil) Mastersil SMP25, silane based adhesive. Acceptable: industrial grade 100% silicone fit for external application. |

## SPECIFICATIONS & INSTALLATION REQUIREMENTS

65mm Form Series pre-painted metal downpipe system is designed with the following system specifications when installed as per instructions.

TABLE 2 — SYSTEM DETAILS

| SYSTEM DETAILS | SPECIFICATION / INSTALLATION |
|---|---|
| Pre-installation design | Designers must review downpipe capacities required before specifying this system, using the online calculators available on the NZMRM website and Table 5.7.2A of the NZMRM Code of Practice. |
| Inside diameter | 67.3mm (±1mm) |
| Outside diameter | 68.5mm (±1mm) |
| Cross-sectional capacity | 3,550mm$^2$ |
| Bracket types | Strap bracket — pre-painted steel. Clamp bracket — diecast aluminium. 3-piece adjustable off-set brackets. |
| Bracket offset from wall | 35–40mm on strap brackets; 33–133mm on clamp brackets. Measured between the wall and the back of the downpipe once installed. |
| Maximum bracket spacing | 300mm from the dropper or first bend, then 2400mm centreline spacing. Brackets are also recommended within 400mm of bends and drain connections. |
| Available fittings | 95° bends |
| Sealed | No. Roll-formed lock-seamed downpipe — not sealed and not designed for head pressure. It cannot be used within the building envelope, for charged lines, or where water is collected into storage tanks. Where the water tank head height is higher than the top of the stormwater drain, use the Ezi-Flo Series instead. |
| Finish ranges | CG and Designer ranges. |
| Exposure zones | Suitable in Zones B and C without conditions. Zone D may require a pre-approval warranty application based on site address. Not suitable in Zone E. |
| Warranty | 15-year perforation warranty and 10-year paint warranty (Zones B, C, D), provided maintenance conditions are met. |

## SCOPE OF USE

65mm Form Series pre-painted metal downpipe system is an external downpipe system designed to collect and drain water from a spouting or gutter system to a stormwater drain. It is intended that the system is positioned outside of the building envelope.

### Limitations of the use of this building product

1. All Continuous Group downpipe systems should only be installed by a trade professional.
2. The system cannot be installed onto cladding with incompatible materials, and cannot run off onto incompatible materials. Material compatibility, contact and run-off to be adhered to in accordance with E2/AS1 Tables 20, 21 & 22. Stainless steel fixings and components are not compatible with these materials.

3. The system uses various components as specified in Table 1. These components make up the entire system and cannot be substituted under any circumstances.
4. The Form Series is roll-formed and lock-seamed and is not designed for head pressure. It cannot be used within the building envelope, for charged lines, or where water is collected into storage tanks. Where the water tank head height is higher than the top of the stormwater drain, the Ezi-Flo Series must be used.
5. The system cannot be used in exposure Zone E (reference E2/AS1 Table 20).
6. Timber fixing points are required for downpipe brackets where soft claddings are used (for example polystyrene with plaster).
7. Site locations must be evaluated in areas with high wind and/or salt and/or thermal/industrial atmospheric conditions. These locations may require specific engineering design (SED). Designers must consult metal supplier's information for specific durability requirements (reference E2/AS1 Table 20).
8. Where an external wall is less than 1.0m from a relevant boundary, cladding materials must be non-combustible, limited combustible or Type A (C/AS2 5.5.1.2). This metal downpipe satisfies that requirement; uPVC alternatives do not.

## MAINTENANCE REQUIREMENTS

Refer to the Care and Maintenance Document listed under "Supporting documentation".

1. Inspection of the system is required every 3 months to check for build-up of residue and organic matter, and to check that the downpipe is draining freely.
2. Wash the exterior surface at a minimum interval of every 6 months, and immediately after inspection if required.

## RELEVANT BUILDING CODE CLAUSES

| COMPLIANCE / REGULATION | DETAIL |
|---|---|
| E1/AS1 Surface water | Sections 4.1.1, 4.1.2, 4.2.1 & 4.3.1 — Amendment 12, effective 2 November 2023 |
| E2/AS1 External moisture | Tables 20, 21 & 22 |
| AS/NZS 2179.1:2014 | Sections 2.3.2, 3.5 and Table 3.3 |
| NZBC C3 | Fire affecting areas beyond the fire source. Assessed under Acceptable Solution C/AS1 for risk group SH (houses and low-rise multi-unit dwellings), or C/AS2 Second Edition, effective 28 July 2025, for all other risk groups. |
| NZBC F2 | Section F2.3.1 |
| AS/NZS 4020:2018 | Testing of products for use in contact with drinking water |
| B2/AS1 | Table 1: Durability requirements of nominated building element |
| NZMRM Code of Practice V26.09 | Sections as noted, in reference to further installation best practice |

## 65mm Form Series pre-painted metal downpipe system contributes to compliance by —

**E1/AS1 section 4.1.1: "Materials for downpipes shall comply with the standards stated in Table 4."**

Manufactured from alloy/zinc/magnesium coated steel to AS 1397, which is an acceptable material standard for downpipes.

**E1/AS1 section 4.1.2: "Downpipes, gutters, roofing, fastenings and all adjoining components shall be of the same or a compatible material."**

All materials shown in Table 1 are compatible with each other.

**E1/AS1 section 4.2.1: "Downpipes sized using Table 5 are acceptable. Other downpipes are acceptable provided their cross-sectional area is no less than that required by Table 5, and they permit passage of a 50mm diameter sphere."**

The downpipe permits passage of a 50mm diameter sphere and its cross-sectional capacity is shown in Table 2.

**E2/AS1 Table 20: "Material selection."**

The system is classified as "sheltered" and the material selection shown in Table 1 meets the requirements of Table 20 for exposure Zones B, C & D for "factory painted" material to AS/NZS 2728 (Type 6) and "aluminium" materials.

**E2/AS1 Tables 21 & 22: "Compatibility of material in contact and subject to run-off."**

All of the materials shown in Table 1 are compatible in contact and run-off with each other, provided they are installed and run off onto compatible materials.

**AS/NZS 2179.1:2014 section 2.3.2: "Pre-painted metals shall comply with AS/NZS 2728."**

Downpipes are manufactured from pre-painted metals that comply with AS/NZS 2728 as shown in Table 1.

**AS/NZS 2179.1:2014 section 3.5 and Table 3.3: "The minimum base metal thickness (BMT) of vertical or graded downpipes of cross-sectional areas less than 75,000mm² shall be as specified in Table 3.3 or 3.4 as appropriate."**

65FS downpipes exceeds the minimum BMT specification required as detailed in Table 3.3.

**NZBC C3 — fire affecting areas beyond the fire source:**

This product is manufactured from zinc/aluminium/magnesium alloy coated G300 steel, which meets the criteria for a non-combustible material in Section 8.1 of the Building Product Specifications. The factory-applied paint is an applied decorative coating over that non-combustible substrate.

Downpipes are fixed to the outside of the external wall. Where an external wall is located less than 1.0m from a relevant boundary, C/AS2 paragraph 5.5.1.2 requires cladding materials to be non-combustible, limited combustible, or Type A materials — which this metal downpipe satisfies.

Group Number requirements under C/AS2 Table 4.12.1.1 apply to internal wall and ceiling surface finishes and do not apply to this system, which is positioned outside the building envelope. Group Numbers, where required elsewhere, are determined in accordance with Section 8.5 of the Building Product Specifications.

**NZBC F2 hazardous building materials, F2.3.1:**

The system, manufactured from pre-painted steel as shown in Table 1, will meet the performance requirements of F2.3.1.

**E1/AS1 section 4.3.1:** "Where thermal movement of downpipes cannot be accommodated by movement of the guttering, expansion joints shall be incorporated."

Downpipes are installed in lengths connected by slip joints at each clip, so normal thermal movement is taken up by the joints and by movement of the spouting. Where movement cannot be accommodated in this way — long unbroken vertical runs, or where both ends are restrained — an expansion joint must be incorporated. Refer to E1/AS1 Table 7 for the expansion of the downpipe material.

**AS/NZS 4020:2018: "Testing of products for use in contact with drinking water."**

Water that is in contact with material used in manufacturing the Continuous Group system is safe for human consumption.

**B2/AS1 Table 1:**

Durability requirements of nominated building element — requires external downpipes to have a durability of 5 years. A 15-year perforation warranty and 10-year paint warranty are provided in exposure Zones B, C and D, provided the maintenance conditions are met.

### NZMRM Code of Practice V26.09

This information is included to assist with further information outside of building code compliance.

**5** The objective of roof drainage systems is to maintain a weatherproof building and to minimise the risk of injury or damage. Roof drainage design requires consideration of outlet and downpipe capacity. All stormwater drains are to be in accordance with Code of Practice section 5.4 and E1/AS1 section 3.

**5.4.1, 5.4.2 & 5.7** Downpipe calculations are to be carried out in accordance with these sections.

**5.7.2** Table 5.7.2A of the Code of Practice is to be used in identifying the size of downpipe required.

## SUPPORTING DOCUMENTATION

The following additional documentation supports the above statements.

| DOCUMENT NAME | WEBLINK |
|---|---|
| Downpipe brochure & specification document | Continuous Group Downpipe Brochure and Specification 2021.pdf |
| ColorCote BPIR document | ColorCote MagnaFlow Datasheet 2023-1.pdf (colorcote.co.nz) |
| ColorSteel BPIR document | NZ Steel product information documents |
| Maintenance document | Continuous Group Maintenance Document.pdf |
| Material compatibility — material selection | Continuous Group Material Compatibility - Material Selection v1.pdf |
| Material compatibility in contact | Continuous Group Material Compatibility - Compatibility of materials in contact v1.pdf |
| Material compatibility subject to run-off | Continuous Group Material Compatibility - Compatibility of materials subject to run off v1.pdf |
| Warranty document | Continuous Group Warranties |

## TABLE 3 — MANUFACTURING &/OR SUPPLY LOCATIONS

| LOCATION | COMPANY DETAILS |
|---|---|
| Continuous Group Northland | Northland Continuous Spouting Ltd. (NZBN 9429032689105)<br>2 Sammaree Place, Kerikeri<br>northland@continuous.co.nz |
| Continuous Group Auckland | Continuous Spouting Auckland Ltd. (NZBN 9429034029862)<br>94 Takanini School Road, Takanini, Auckland<br>auckland@continuous.co.nz |
| Continuous Group Waikato | Continuous Waikato and Bay of Plenty (NZBN 9429030330535)<br>141 Queens Street, Leamington, Cambridge<br>waikato@continuous.co.nz |
| Continuous Group Bay of Plenty | Continuous Waikato and Bay of Plenty (NZBN 9429030330535)<br>31B Enterprise Drive, Papamoa, Tauranga<br>bop@continuous.co.nz |
| Continuous Group Gisborne | Streetwise Spouting Ltd. (NZBN 9429042306276)<br>4 Leith Street, Gisborne<br>gisborne@continuous.co.nz |
| Continuous Group Hawke's Bay | Rooftech Hawke's Bay Ltd. (NZBN 9429035443889)<br>2/7 Cadbury Road, Onekawa, Napier<br>hawkes_bay@continuous.co.nz |
| Continuous Group Taranaki | Gutter Solutions Ltd. (NZBN 9429036739240)<br>46 Jellicoe Street, Whanganui East<br>taranaki@continuous.co.nz |
| Continuous Group Whanganui / Manawatu | Gutter Solutions Ltd. (NZBN 9429036739240)<br>46 Jellicoe Street, Whanganui East<br>manawatu@continuous.co.nz |
| Continuous Group Wellington / Kapiti Coast / Wairarapa | Wellington Continuous Spouting Ltd. (NZBN 9429043333974)<br>Unit B, 1 Prosser Street, Porirua<br>wellington@continuous.co.nz |
| Continuous Group Nelson / Marlborough / Buller | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>7 Fuji Court, Stoke, Nelson<br>nelson@continuous.co.nz |
| Continuous Group Westland | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>51-57 Revel Street, Hokitika<br>westland@continuous.co.nz |
| Continuous Group Christchurch / North Canterbury | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>16 Westland Place, Izone Industrial Estate, Rolleston<br>canterbury@continuous.co.nz |

| LOCATION | COMPANY DETAILS |
|---|---|
| Continuous Group Mid / South Canterbury | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>Unit 5 / 9 Holmglen Street, Washdyke, Timaru<br>canterbury@continuous.co.nz |
| Continuous Group Central Otago | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>7 Connelly Way, Cromwell<br>otago@continuous.co.nz |
| Continuous Group Coastal Otago | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>8 Benson Close, Mosgiel<br>otago@continuous.co.nz |
| Continuous Group Southland | Continuous Spouting South Ltd. (NZBN 9429050107209)<br>72 Leet Street, Invercargill<br>southland@continuous.co.nz |

Continuous Group are members of the NZ Metal Roofing Manufacturers Incorporated and the Roofing Association New Zealand.