BUILDING PRODUCT INFORMATION — BPIR:QUASC-COM:2026.V2

Quartz 135 copper stop ends

Component BPIR. Supersedes BPIR:QUASC-COM:2023.v1. Issued under the Building (Building Product Information Requirements) Regulations 2022.

Product and manufacturer details

Product name	Quartz 135 copper stop ends
Product identifier	QUASC-COM
Manufacturer's name & address	Continuous Group Ltd, 6 Yashili Drive, Pokeno 2402
Manufacturer's NZBN	9429034817001
Manufacturer's email address	cg@continuous.co.nz
Manufacturer's web address	www.continuous.co.nz
Place of manufacture	Aotearoa New Zealand
Warnings & bans	No

Product description

Quartz 135 copper stop ends are a component used in the installation of the Quartz 135 spouting system.

TABLE 1

SYSTEM COMPONENTS	COMPONENT - MATERIAL
CG Quartz Stop-ends (Left or Right)	Manufactured from 0.55mm copper — ¾ hard (Grade C12200) — that complies with BS EN 1172 as per E1/AS1 Table 6 and AS 1566.

Installation requirements

Refer to Quartz 135 copper spouting system BPIR:QUACU-SYS:2026.v2 for full system and installation details.

Scope of use

Quartz 135 copper stop ends are designed to fit Quartz 135 spouting.

Limitations of the use of this building product

1. The component cannot be installed onto any profile other than the Quartz 135, or with incompatible materials. The product cannot run off onto incompatible materials. Material compatibility, contact and run off to be adhered to in accordance with E2/AS1 Tables 20, 21 & 22.

2. Site locations must be evaluated in areas with high wind &/or salt &/or thermal/industrial atmospheric conditions. These types of locations may require specific engineering design (SED). Designers must consult metal supplier's information for specific durability requirements (reference E2/AS1 Table 20).

Maintenance requirements

Link to the Care and Maintenance Document below under "Supporting documentation".

1. Inspection of the system is required every 3 months to check for buildup of residue and organic matter inside and outside of the system.
2. Wash the surface of the spouting product at a minimum of every 6 months and immediately after inspection if required.

Relevant building code clauses

COMPLIANCE / REGULATION	DETAIL
E2/AS1 External Moisture	Table 20
AS/NZS 2179.1:2014	Section: 2.4.2
B2/AS1	Table 1: Durability Requirements of Nominated Building Element

Quartz 135 copper stop ends contributes to compliance by —

> **E2/AS1 Table 20: "Material Selection"**
> The product is classified as "Sheltered" and material selection shown in Table 1 of this BPIR meets the requirements of Table 20 for exposure zones B, C, D & E for "Copper" and "uPVC" materials.

> **AS/NZS 2179.1:2014 Section 2.4.2: "Copper and copper alloys used for rainwater goods shall comply with AS 1566"**
> Stop ends are manufactured from copper that complies with AS 1566 as shown in Table 1 of this BPIR.

> **B2/AS1 Table 1: Durability Requirements of Nominated Building Element**
> Requires external gutters to have a durability of 5 years. A 20-year material and perforation warranty is provided in exposure zones B, C, D and E, provided the maintenance conditions are met.

Supporting documentation

The following additional documentation supports the above statements.

DOCUMENT NAME	WEBLINKS
Quartz 135mm brochure & specification document	Quartz Spouting Brochure and Specification 2021.pdf
Maintenance document	Continuous Group Maintenance Document.pdf
Material compatibility selection	Continuous Group Material Compatibility - Material Selection v1.pdf
Material compatibility in contact	Continuous Group Material Compatibility - Compatibility of materials in contact v1.pdf
Material compatibility subject to run off	Continuous Group Material Compatibility - Compatibility of materials subject to run off v1.pdf
Warranty document	Continuous Group Warranties

Manufacturing and supply locations

TABLE 2 — CONTINUOUS GROUP MANUFACTURING AND/OR SUPPLY LOCATIONS

LOCATION	COMPANY DETAILS
Northland	Northland Continuous Spouting Ltd (NZBN 9429032689105) 2 Sammaree Place, Kerikeri — northland@continuous.co.nz
Auckland	Continuous Spouting Auckland Ltd (NZBN 9429034029862) 94 Takanini School Road, Takanini, Auckland — auckland@continuous.co.nz
Waikato	Continuous Waikato and Bay of Plenty Ltd (NZBN 9429030330535) 141 Queens Street, Leamington, Cambridge — waikato@continuous.co.nz
Bay of Plenty	Continuous Waikato and Bay of Plenty Ltd (NZBN 9429030330535) 31B Enterprise Drive, Papamoa, Tauranga — bop@continuous.co.nz
Gisborne	Streetwise Spouting Ltd (NZBN 9429042306276) 4 Leith Street, Gisborne — gisborne@continuous.co.nz
Hawke's Bay	Rooftech Hawke's Bay Ltd (NZBN 9429035443889) 2/7 Cadbury Road, Onekawa, Napier — hawkes_bay@continuous.co.nz
Taranaki	Gutter Solutions Ltd (NZBN 9429036739240) Unit 2, 20 Pacific Place, Gonville, Whanganui — taranaki@continuous.co.nz
Whanganui / Manawatu	Gutter Solutions Ltd (NZBN 9429036739240) Unit 2, 20 Pacific Place, Gonville, Whanganui — manawatu@continuous.co.nz
Wellington	Wellington Continuous Spouting Ltd (NZBN 9429043333974) Unit B, 1 Prosser Street, Porirua — wellington@continuous.co.nz
Nelson / Marlborough	Continuous Spouting South Ltd (NZBN 9429050107209) 7 Fuji Court, Stoke, Nelson — nelson@continuous.co.nz
Westland	Continuous Spouting South Ltd (NZBN 9429050107209) 51-57 Revel Street, Hokitika — westland@continuous.co.nz
Christchurch / North Canterbury	Continuous Spouting South Ltd (NZBN 9429050107209) 16 Westland Place, Izone Industrial Estate, Rolleston — canterbury@continuous.co.nz
Mid / South Canterbury	Continuous Spouting South Ltd (NZBN 9429050107209) 126 Dobson Street, Ashburton — canterbury@continuous.co.nz
Central Otago	Continuous Spouting South Ltd (NZBN 9429050107209) 7 Connelly Way, Cromwell — otago@continuous.co.nz
Coastal Otago	Continuous Spouting South Ltd (NZBN 9429050107209) 8 Benson Close, Mosgiel — otago@continuous.co.nz
Southland	Continuous Spouting South Ltd (NZBN 9429050107209) 72 Leet Street, Invercargill — southland@continuous.co.nz

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