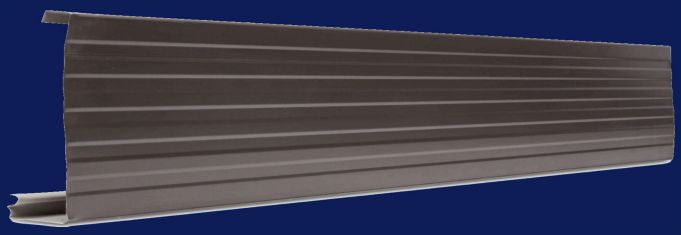
180MM · TRUSS FASCIA

180 R5



A 180mm swaged steel truss fascia on a hidden, fast clip system — no timber, no painting, and crisp, clean lines the length of the roof.

Ideally suited for new builds, and pairs with the full residential and designer spouting range.

- 180mm swaged truss fascia
- Sloping soffit up to 30°
- Hand-cut mitre corners
- 15 year perforation warranty
- Hidden, fast clip bracket system
- Bracket spacing up to 900mm

SPECIFY YOUR 180 R5 FASCIA

FINISH RANGE	FASCIA MATERIAL	COLOUR CHOICE	CORNER STYLING
CG Range	ColorCote MagnaFlow pre-painted G300 steel, min 200gsm	17 CG Colours	Hand-cut mitre
Designer Range	ColorCote MagnaFlow pre-painted G300 steel, min 200gsm or ColorSteel Maxam, min 150gsm	25 Designer Colours	Hand-cut mitre
Specialty Range	ColorCote MagnaFlow pre-painted G300 steel, min 200gsm, MagnaFlow Plus pre-painted G300 steel, min 200gsm* or ColorSteel Maxam, min 150gsm	20 Specialty Colours	Hand-cut mitre

* Limited colours available

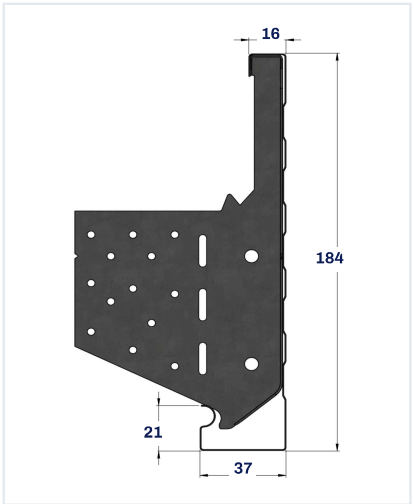
COMPATIBLE SPOUTING

Chief · Big Chief · Quartz · Quartz Plus · Cube 125 · Halo 125 · Halo 150 · Halo 200 · Archie Box*

FASCIA HEIGHT

180mm

*Archie Box limited to certain sizes. 180 R5 is a regional profile — see availability below.



Fascia and truss bracket

The 180 R5 panel clips onto a 0.95mm G300 steel truss bracket fixed to the rafter end, giving a 180mm face, a 16mm top return and a 37mm bottom hem with a 20mm soffit groove.

Brackets are spaced at up to 900mm and accommodate a soffit slope of up to 30°.

180 R5 IS AVAILABLE FROM THESE CONTINUOUS GROUP LOCATIONS

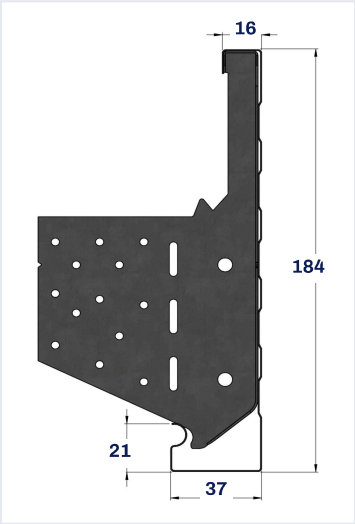
Northland Waikato Bay of Plenty

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All information, images and drawings are correct at time of publication August 2026

TECHNICAL SPECIFICATION

180 R5 180mm Truss Fascia



DIMENSIONS & INSTALLATION

Fascia height	**180mm**
Series	**Truss Series**
Maximum bracket spacing	**900mm**
Maximum soffit slope	**30°**
Corner styling	**Hand-cut mitre**
Finish ranges	**CG, Designer, Specialty**

Compatible spouting: Chief, Big Chief, Quartz, Quartz Plus, Cube 125, Halo 125, Halo 150, Halo 200 and Archie Box (limited to certain sizes). Available in Northland, Waikato and Bay of Plenty.

PRODUCT SPECIFICATIONS

Pre-painted steel	0.55mm G300 — ColorCote MagnaFlow with min 200gsm alloy/zinc/magnesium coating, Colorcote MagnaFlow Plus with min 200gsm alloy/zinc/magnesium with PVDF coating or ColorSteel Maxam with min 150gsm alloy/zinc/magnesium coating
Truss bracket	0.95mm G300 steel with min 125gsm alloy/zinc/magnesium protective coating
Recommended fixings	Minimum Class 4 screw and/or rivet fasteners, compatible with substrate and bracket material. Stainless steel fixings and components are not compatible with our materials
Installation notes	Gable ends may require packing under the rafter. Install the bottom purlin after fascia installation. Soffit bearers are required on all hip corners. Metal fascia is a specialised system — DIY is not recommended, supported or approved; installation is available throughout New Zealand

SCOPE OF USE

Continuous Group fascia systems are intended to finish and protect the rafter ends at the perimeter of a building, to carry the spouting, and to close the soffit line. The fascia is positioned outside the building envelope.

NZBC COMPLIANCE

Test information from Pacific Coilcoaters and New Zealand Steel, combined with the past history of these products, indicates that provided use and maintenance follow current literature, Continuous Group systems can be expected to meet the performance criteria in clause E2 of the New Zealand Building Code.

DURABILITY

Pre-painted steel products are fit for purpose in environment zones B and C;* zone D may require a pre-approval warranty application based on the site address.*

*In all cases, areas with high wind and/or salt and/or thermal or industrial atmospheric conditions may require specific engineering design (SED). Reference: Section 4, "Durability", NZS 3604:2011.

MAINTENANCE

Regular maintenance ensures the useful life of the products. Minimum interval of every 6 months, or as often as needed to avoid build-up of dirt, salt and pollen on the fascia surface. Spray and rinse with water and, if necessary, scrub with a soft nylon brush. Specific products are listed in our Care & Maintenance document.

WARRANTY

MagnaFlow & Maxam pre-painted steel*

15 year Perforation warranty — exposure zones B, C and D.

10 year Paint warranty — exposure zones B, C and D.

*Subject to manual washing depending on exposure zone. Full details and conditions of our comprehensive Warranty are on our website.

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